



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D205-634-041
Job Sheet 197137



Part No: D205-634-041

Job Qty: 1 pcs

Part Name: Replacement Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/2/19

Job Tracking No:

Due Date: 7/30/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D2580 REV H SHEETS 1,2,3,8 IPP Rev:N 02.08.28 FP was QC5 in Step 27; Added QC5 to Step 30 KJ
IPP Rev P 10.02.19 per PAR09-043 EC verified by:DD IPP Rev. O 06.02.28 Added paperwork EC IPP Rev:P
07-07-09 SS Wearplates & Gaskets JLM IPP Rev:Q 10.12.01 as per chg003 DD ver:EC IPP REV:R 12.01.23
AS PER ECN11-684 VERF:EC IPP REV:S 17.12.08 REMOVE GASKET AS PER INTUITIVE INFO DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Skidtubes - Bend - 1	1 pcs		7/30/19	0.00	0.65	Skidtubes - Bend		MCC
120	Skidtubes - 2 - B4B	1 pcs		7/30/19	0.00	2.89	Skidtubes - 1 - B4B		
							Skidtubes - 2 - B4B		
							Skidtubes - 3 - B4B		
							Skidtubes - 4 - B4B		TF
							Skidtubes - 5 - B4B		
							Skidtubes - 6 - B4B		
							Skidtubes - 7 - B4B		
130	QC 5	1 pcs		7/30/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		BB
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
140	Skidtubes - 3 - B4B	1 pcs		7/30/19	0.00	3.00	Skidtubes - 1 - B4B		DD
							Skidtubes - 2 - B4B		



Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
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Container No: S199483



Part: D205-634-041

Job No: 197137

Serial No/Batch: S199483

Revision: H

Inspector:

Exp Date:

Instructions: TC STC SH96-88 Issue 2, FAA STC SR005631

Plex 7/2/19 9:04 AM Dart.lajeunesse.marie

150 QC 10	1 pcs	7/30/19	0.00 0.00	Skidtubes - 3 - B4B	
				Skidtubes - 4 - B4B	
				Skidtubes - 5 - B4B	BC
				Skidtubes - 6 - B4B	
				Skidtubes - 7 - B4B	
				QC 10 - 10	
160 QC 5	1 pcs	7/30/19	0.00 0.00	QC 10 - 18	
				QC 10 - 24	
				QC 10 - 43	
				QC 10 - 50	AUG 08 2019 DAS 50
				QC 10 - 58	9-89
				QC 10 - 9	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	AUG 08 2019 DAS 68
170 Handfinish - 1-1 Chemical-B4B	1 pcs	7/30/19	0.00 1.31	QC 5 - 9	9-89
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	★ AUG 09 2019
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 -	

				B4B	
				Handfinish - 1 - 22 - B4B	
180 Powdercoat - 1 White GI(A)-B4B	1 pcs	7/30/19	0.00 0.34	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	8 FEB 19-08-13
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
190 QC 3	1 pcs	7/30/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	14 19-8-16
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
200 Handfinish - 4-1-Assembly-B4B	1 pcs	7/30/19	0.00 1.00	Handfinish - 4 - 1 - B4B	14 19-8-20
				Handfinish - 4 - 10 - B4B	
				Handfinish - 4 - 11 - B4B	
				Handfinish - 4 - 12 - B4B	
				Handfinish - 4 - 13 - B4B	
				Handfinish - 4 - 14 - B4B	
				Handfinish - 4 - 15 - B4B	
				Handfinish - 4 - 2 - B4B	
				Handfinish - 4 - 3 - B4B	
				Handfinish - 4 - 4 - B4B	
				Handfinish - 4 - 5 - B4B	
				Handfinish - 4 - 6 - B4B	
				Handfinish - 4 - 7 - B4B	
				Handfinish - 4 - 8 - B4B	
				Handfinish - 4 - 9 - B4B	
210 QC 5	1 pcs	7/30/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	DAS
				QC 5 - 19	81
				QC 5 - 22	9-89
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	

DAS
15
9-89

					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
220 Packaging 3-1 - Stock - B4B	1 pcs	7/30/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	smB 19/8/24
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
225 DC - 1 - B4B	1 pcs	7/30/19	0.00 0.00		DC - 1 - B4B	AUG 2 6 2019
					DC - 2 - B4B	
230 QC 21 - FG	1 pcs	7/30/19	0.00 0.00		QC 21 - FG - 21	DAS 70 9-89 AUG 2 6 2019
					QC 21 - FG - 70	
					QC 21 - FG - 53	

Part Op 110 - Skidtubes - 1-Bend as per program D2580.C on CNC Bender and Folio 16 2-Cut tubes as per Dwg. D2580 3- scribe Descriptions: batch# in aft end of tube
120 - Skidtubes - 1- Deburr ends and remove bending marks 2- Prepare tube for welding as per QSI 004
130 - QC5- Inspect part completeness to step on W/O
140 - Skidtubes 1-Weld step D2576 as per Dwg. D2580 and QSI 004 2-Grind welds on step as per Dwg D2580 3- Insert D4202-1 spacer, swage as per QSI002 and trim/ grind flush per QSI002 and dwg. Hold x-bolt with DT9701 Use tube expander 1/2 x17G to start expansion and finish with 1/2 x 18G to achieve dwg dimention. 4-Drill holes for wearplates using DT 8217 & DT8937, 7.40" from most fwd saddle holes (ref only) Open holes to 19/64", adjust stopper not to hit web.Deburr 5-Drill pilot holes for aft cap using DT 8215Open holes to 0.208". Deburr 6-Drill pilot holes for Tow ring using DT8091, open to .640"and Deburr
150 - QC10- Inspect visual per QSI004- ground welds
160 - QC5- Inspect part completeness to step on W/O

AIR 139011

5193459

- 170 - Chemical Conversion Coat per QSI005 4.1 - Re-alodine tube as per QSI 005 section 4.1.2.1 do not acid etch and leave fwd cap out of solution.
- 180 - White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum START TIME: 10:28 OVEN TEMPERATURE: 375° FINISH TIME: 10:35
- 190 - QC3- Inspect Part Finish
- 200 - Assemble as per dwg - 1-Install inserts & wearplates as per Dwg. D2580. Use a drop of Sikaflex on insert holes before installing wearplates A/R Sikaflex-291 520062 Sikaflex expire date: 20-7-22 Coat D2594-3 O' rings with Petroleum Jelly and install on D2594-1 plugs as per Dwg D2580 3-Inspect for foreign object per QSI 024 4-Install 2855 Aft Cap as per Dwg D2580 and seal Fwd Step & Aft Cap with Sikaflex. Clean excess adhesive A/R Sikaflex-291 520062 Sikaflex expire date: 20-7-22 5-Wing Walk as per Dwg D2580 and QSI 005 4.4 Batch: 8195467
- 210 - QC5- Inspect part completeness to step on W/O - Inspect Aft Cap, Fwd Step and Wing Walk of work to Current Step Inspect for Foreign objects per QSI 024
- 220 - Identify and pack for shipping as per PPPD205-634-041 Location: PPP Rev:
- 225 - Document Control - Photocopy D205-634 bluefile & type labels per PPP D205-634-041 CHG006
- 230 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2580-1	205 Bent Tube	1 pcs (1 ea)	110-Skidtubes - Bend - 1	5198059
D2576-3	Step (Machining Detail)	1 pcs (1 ea)	140-Skidtubes - 3 - B4B	5177095
D4202-1	Spacer	20 pcs (20 ea)	140-Skidtubes - 3 - B4B	515482
ALS7-1032-130	Rivnut	50 Ea (50 ea)	200-Handfinish - 4-1-Assembly-B4B	5190021
AN3-5A	Bolt	2 Ea (2 ea)	200-Handfinish - 4-1-Assembly-B4B	5149158-1
AN3C4A	Bolt	50 Ea (50 ea)	200-Handfinish - 4-1-Assembly-B4B	5192137
D2594-1	Plug	16 pcs (16 ea)	200-Handfinish - 4-1-Assembly-B4B	5196148
D2594-3	O-Ring	16 pcs (16 ea)	200-Handfinish - 4-1-Assembly-B4B	5173292
D2855	Cap	1 pcs (1 ea)	200-Handfinish - 4-1-Assembly-B4B	5194524
D3564-11	Wearplate Aft	1 pcs (1 ea)	200-Handfinish - 4-1-Assembly-B4B	5196397
D3564-13	Wearpad Fwd	1 pcs (1 ea)	200-Handfinish - 4-1-Assembly-B4B	5196277
D3564-5	Wearplate Center	1 pcs (1 ea)	200-Handfinish - 4-1-Assembly-B4B	x 5201529
D3564-9	Wearplate Fwd	1 pcs (1 ea)	200-Handfinish - 4-1-Assembly-B4B	x 5201654
NAS1149C0332R	Washer (AN960C10L)	50 Ea (50 ea)	200-Handfinish - 4-1-Assembly-B4B	5193136
NAS1149D0332J	Washer	2 Ea (2 ea)	200-Handfinish - 4-1-Assembly-B4B	5178379

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Skidtubes - Bend - 1	D2580-1	1	4	0
140-Skidtubes - 3 - B4B	D2576-3	1	35	0
	D4202-1	20	601	0
200-Handfinish - 4-1-Assembly-B4B	ALS7-1032-130	50	1,404	0
	AN3-5A	2	154	0
	AN3C4A	50	1,357	0
	D2594-1	16	82	0
	D2594-3	16	227	0
	D2855	1	97	0
	D3564-11	1	7	0
	D3564-13	1	2	0
	D3564-5	1	3	0
	D3564-9	1	5	0
	NAS1149C0332R	50	4,682	0
	NAS1149D0332J	2	3,254	0

Part Specifications

Specifications could not be found.

ITEM	QTY -041	QTY -046	QTY -047	QTY -048	PART NUMBER	DESCRIPTION
1	X				D2680-041	SKIDTUBE ASSEMBLY
2		X			D2680-046	SKIDTUBE ASSEMBLY
3			X		D2680-047	SKIDTUBE ASSEMBLY
4				X	D2680-048	SKIDTUBE ASSEMBLY
20	1	1	1	1	D2680-1-000	EXTRUSION
21			16	16	D2670	BUSHING
22	1	1	1	1	D2670-3	STEP
23		4			D2679	SPACER
24	16	16	6	6	D2684-1	PLUG
25	16	16	6	6	D2684-3	O-RING
26	1	1	1	1	D2686	206 WEB
27	1	1	1	1	D2688	AFT CAP
28	1	1			D2684-5	WEARSHOE
29	1	1			D2684-9	WEARSHOE
30	1	1			D2684-11	WEARSHOE
31	1	1			D2684-13	WEARSHOE
32	20	20	24	24	D2682-1	SPACER
33			1	1	D4608-041	WEARPLATE ASSEMBLY
34			1	1	D4608-046	WEARPLATE ASSEMBLY
35				1	D2681-1	FWD WEARPLATE
36				1	D2681-3	AFT WEARPLATE
60	60	60			AL57-1032-130 or AN57-1032-130 or AN54-1032-130 or AE5-1032-130	INSERT
61	60	60			AN52A	BOLT
62	2	2	2	2	AN5-5A	BOLT
63				6	AN4-5A	BOLT
64	60	60			NA511480352R	WASHER (AN88C10L)
65	2	2	2	2	NA511480352J	WASHER (AN88C10L)
66				6	MS21048-4	NUT (OR MS21048L-4)

GENERAL NOTES:

- 1) MATERIAL: WA
- 2) FINISH: CHEMICAL CONVERSION PER DART C81 008 4.1 PRIOR TO INSERTING D2680 WEB POWDER COAT (-041-047-049) GLOSS WHITE (REF 4.3.6.1) PER DART C81 008 4.3 POWDER COAT (-049) GREEN SANDTEX (REF 4.3.6.6) PER DART C81 008 4.3 BLACK ANTI-RAND PART 7A8 INDICATED PER DART C81 008 4.4.
- 3) TOLERANCES ARE PER DART C81 010 UNLESS OTHERWISE NOTED.
- 4) LIMITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES 0.06 TO 0.010 MAX.
- 6) IDENTIFICATION ANGLE
- 7) WEIGHT: D2680-041 = 35.7 lbs
D2680-046 = 33.7 lbs
D2680-047 = 48.1 lbs
D2680-048 = 32.0 lbs
D2680-049 = 32.0 lbs
D2680-049 = 32.0 lbs
- 8) WELDING PER DART C81 004
- 9) INSERT D2680 WEB TO LOCATION SHOWN OFF AFT END OF SKIDTUBE AND BOND WEB INTO OUTER TUBE WITH NON-STRUCTURAL SIMPLEX-3M1 ADHESIVE PER DART C81 016 BEFORE BENDING. ENSURE HOLES LINE UP.
- 10) BEND AS A SMOOTH RADIUS STARTING WITH A MAXIMUM CENTERLINE RADIUS OF 60 AND ENDING WITH A MINIMUM RADIUS OF 30. A MAXIMUM REDUCTION OF 0.200 IN DIAMETER IS ALLOWABLE IN THE BENT PORTION OF THE TUBE.
- 11) USE DART DRILL TEMPLATE DT6217 & UT6217 ONLY FOR D2680-041-046 TO LOCATE AND DRILL 20-267 HOLES FOR WEARSHOE INSERTS. INSTALL AL57-1032-130 PER SECTIONS B-9 AND F-2 (60 PLACES) AFTER FINISH. INSTALL AN52-A BOLTS AND NA511480352R WASHERS WITH SKARLEX-341-281.
- 12) INSERT D2680-1 PLUG OR D2684-3 O-RING IN HOLES MARKED 'P' (BOTH SIDES OF TUBE) AFTER FINISH (6 PLACES FOR D2680-041-046 AND 9 PLACES FOR D2680-047-049)
- 13) IT IS ACCEPTABLE TO GRIND A RELIEF IN THE D2686 AFT CAP TO PREVENT INTERFERENCE WITH THE SPACER AT THIS LOCATION

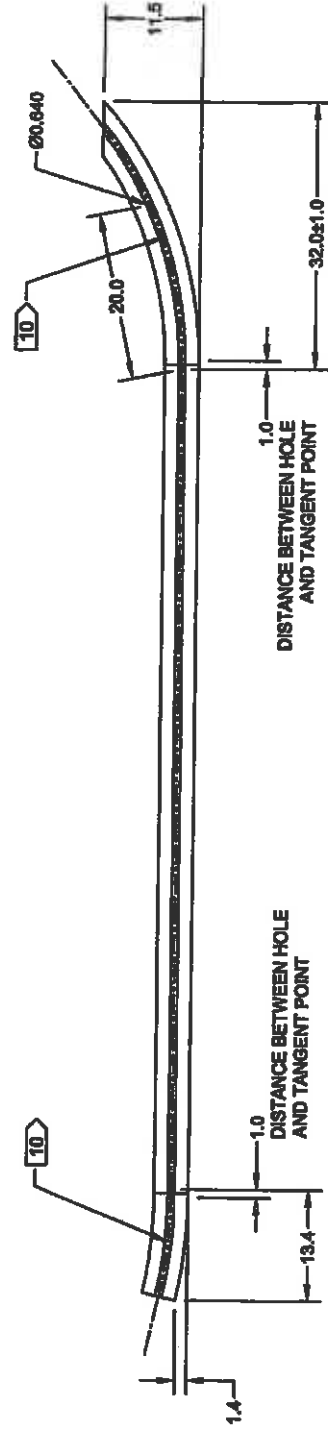
SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 197137 HUS
190702

RELEASED

2017 JUL 05
EAWT-SM

REV.	DESCRIPTION	DS	SAD	DATE
DESIGN				
DRAWN				
CHECKED				
INFL. APPR.				
APPROVED				
DATE	17.06.09			
DART AEROSPACE LTD MARKHAM, ONTARIO, CANADA DRAWING NO. D2560 SHEET 1 OF 9 TITLE 206 SKIDTUBE ASSEMBLY SCALE NTS COPYRIGHT © 1988 BY DART AEROSPACE LTD THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.				

H	SHEET 1: PH DELETE D2686-11-31-13 GASKETS, WEIGHTS UPDATED ACCORDINGLY. SHEETS 2 & 4 PICTORIAL UPDATE FOR REMOVAL OF GASKETS	SAD	17.06.09
G	ADDED -046, -047 WEIGHT UPDATED PER D261 9899	AJS	14.04.09
F	INCORPORATE D20 D2680-E-1 PER PART12-218	DC	13.06.20
E	ADD D2680-047 (2N C4-7) AND D2680-1 (2N B3-8) INCLUDED D20 D2680-D-1; REFORMATTED DRAWING TO CURRENT STANDARDS; DT6217 & UT6217 WAS T26217-208 (2N C4-1)	RF	11.06.21
D	CHANGES TO 68 WEARPLATES AND GASKETS.	PH	07.04.08
C	INCLUDE D20 D2680-115	CP	06.08.26
B	REDRAWN, INCLUDED D20 909U 0007	D8	06.12.02
A	AS MANUFACTURED	D8	06.06.16
A	NEW ISSUE	BY	DATE

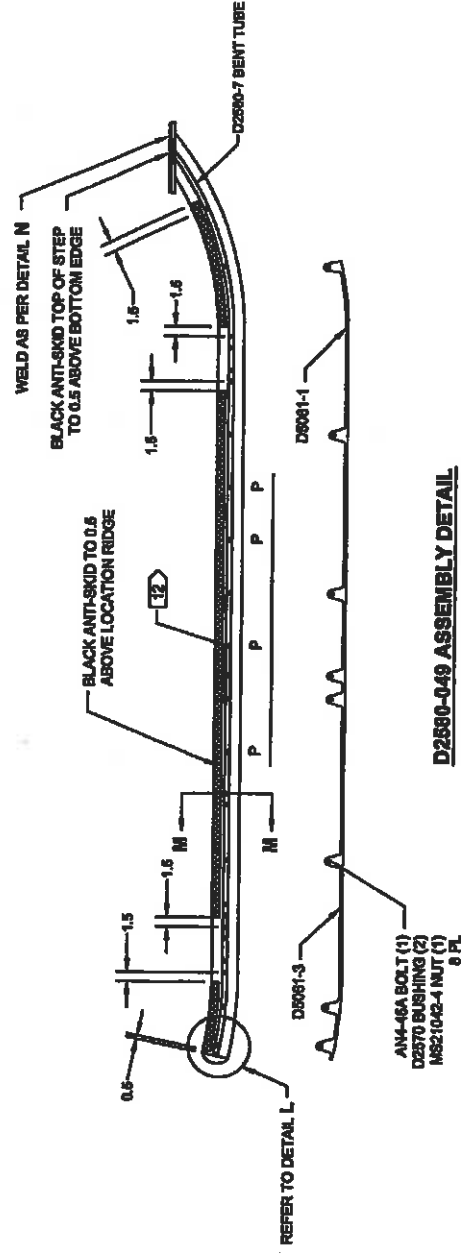


D2590-1 BENT TUBE
(MAKE FROM D2590-101 TUBE)

RELEASED
2017 JUL 05 *q*

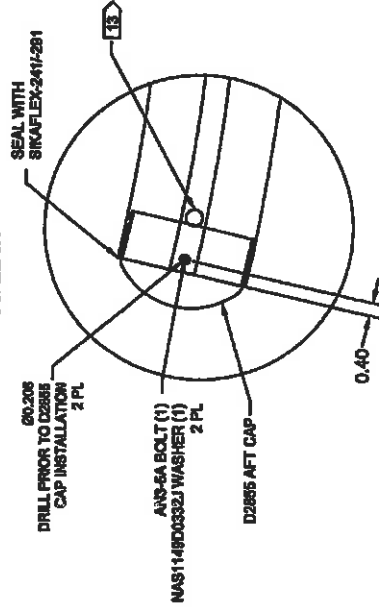
DESIGN	DB	DART AEROSPACE LTD MANNESBURG, ONTARIO, CANADA
DRAWN	SAD	
CHECKED		DRAWING NO. REV. H
MPGL APPR.		D2590 SHEET 3 OF 9
APPROVED		TITLE SCALE
DE APPR.		205 SKIDTUBE ASSEMBLY NTS
DATE	17.06.09	

30.625
70.875

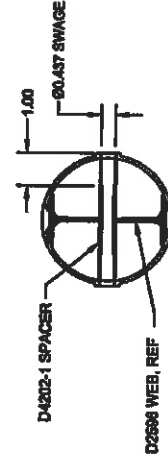


D2890-049 ASSEMBLY DETAIL

DETAIL L
SCALE 5X

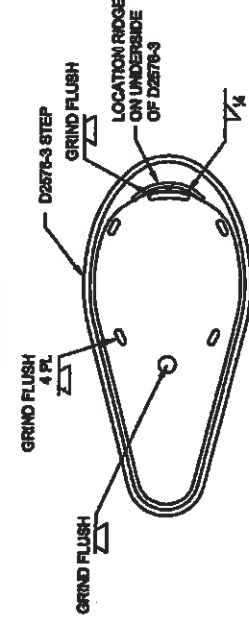


SECTION M-M
SCALE 5X



AFTER DRILLING AND BENDING ASSEMBLY
PERFORM THE FOLLOWING FOR 0.0437 HOLES ONLY:
1. INSERT D4202-1 SPACER (24 PLACES)
2. SWAGE TO 0.0437 X 1.00 DEEP PER Q81 002
3. THIN GRIND FLUSH PER Q81 002

DETAIL N
SCALE 5X



DESIGN	DS	SAO	DART AEROSPACE LTD HAWTHORNSBURT, ONTARIO, CANADA
DRAWN	CHECKED	DRAWING NO.	REV. H
MFG. APPR.	APPROVED	D2890	SHEET 7 OF 9
DE APPR.	DATE	17.06.09	SCALE
			NTS
			205 SKIDTUBE ASSEMBLY

RELEASED
2017 JUL 05

NCR No.

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☒		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☒ Machining ☐ Large Fab ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #: 110	QTY Affected : 1		MRB (QS1042) INSP 12 9/12/23			
Description Work Order Deviation				Disposition			
Fwd Sample hole 30.875 from Fwd END. Over bent				Acceptable. Cosmetic			
Root Cause Operator ☐ Manufacturing Process ☒ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☒ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
Lead hand / Supervisor TW 19-07-23				QC / QA Coordinator DAS 68 9-89 JUL 23 2019			

Change Record

PAGE 1 OF 1

Part Number: D205-634-041/-041DG/-041GY

Description: REPLACEMENT SKIDTUBE w/ STANDARD WEARPLATES, LH/RH

[illegible]